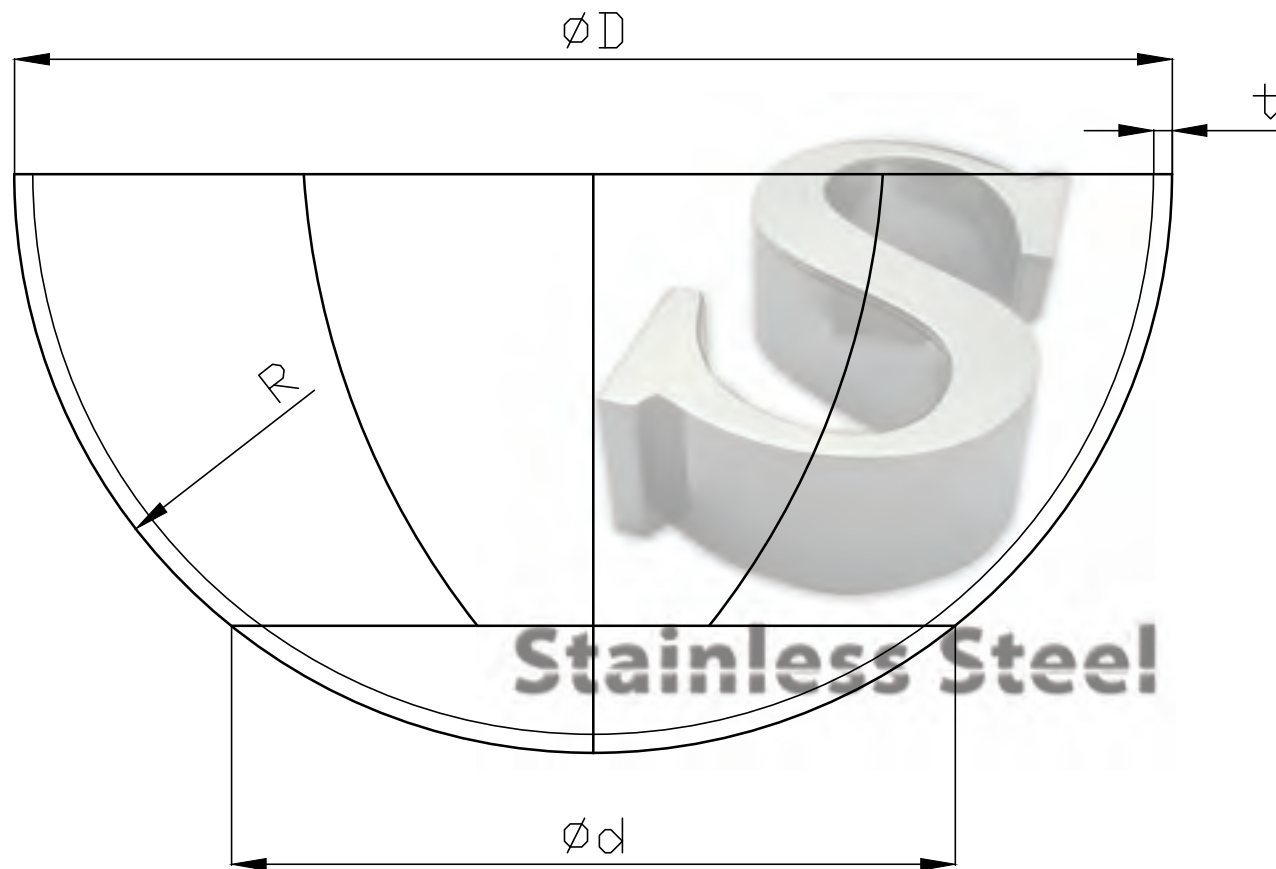


SEGMENTAL HEADS



$$D_i(\text{mm}) = D - 2t$$
$$R(\text{mm}) = 0,5D_i$$
$$d = \text{acc. to calculation}$$